Cummins Seminar Speaker Notes (March 15, 2011)

Presentation posted at:

http://cumminsengines.com/every/applications/motorhome/fmca_presentation.page?

Engine Maintenance & Operating Tips:

Engine Oil ... use good brand multi-grade, consult Owner's manual for specs. Synthetic oil OK but should not be used to extend oil change interval.

Don't under-estimate the value of good filters.

Do not overlook cooling system requirements (SCA, Anti-freeze, and water quality).

Chassis manufacturers provide coolant ... follow their recommendations. Some do not require SCA maintenance.

Fleetguard test strips available to monitor SCA, Antifreeze and water quality ... may not be compatible with some OEM coolants. Can extend coolant life

Fleetguard info. (filters, coolants, test strips): http://cumminsfiltration.com/ or 800-22FILTER (800-223-4583)

1-Page Maintenance Quick Reference Guides available for each Cummins engine.

Engine idling not needed at start-up ... operate at light throttle until coolant temp reaches 150 deg F.

Cool-down (3-5mins) only necessary immediately following high power operation (stopping at the top of a mountain)

Fluids:

The Diesel engines produced since of 1/1/07 use a Diesel Particulate Filter (DPF) aftertreatment device and require Ultra Low Sulfur Diesel Fuel (ULSD).

CJ-4 oil released for EPA07 engines and required for EPA 2010 engines. Backward compatible with pre-'07 engines using ULSD.

Cummins Fuel Policy: Additives not required. Biocide treatment for fungal growth will not hurt engine. Buy fuel from well respected truck stops.

ULSD backward compatible with pre-'07 engines. No performance or MPG affect. No additives required ... manufacturers adding lubricity additive

Biodiesel is a bend of petrodiesel and 100% (B100) biodiesel: B20 = 80% petro + 20% biodiesel.

Cummins approves B5 in all engines and B20 in most currently produced engines. Additional details: http://cumminsengines.com/every/customer/biodiesel_fa q.page? & http://www.bq-9000.org/

Biodiesel fuels are *manufactured* ... *not* raw, straight, refined, or filtered cooking oils.

Challenges: Biodiesel does not have a long shelf life which means it can lead to filter plugging. Low temperature performance ... waxes at 20-32 Deg F. Not compatible with some older hoses and seals.

Fuel Economy:

Driver influences: engine operating speed and vehicle speed. Cummins engines most efficient at lower RPMs. Let engine lug-back ...use Allison Economy mode ... limit high RPM usage.

The more power used, the more fuel required.

Power demand = aerodynamic (air drag) + rolling resistance (tire, surface) + Accessory Losses (fan).

Aerodynamic (air drag) biggest power demand ... 2x speed increase = 8x hp increase.

MPH the #1 factor affecting MPG ... Rule of Thumb: 1 mpg per 10 mph speed increase above 55 mph.

Maintain manufacturer's recommend tire pressure ... 1% mpg loss per 5-10 psi pressure drop

Avoid excessive manual fan usage (20-40 hp draw)

Additional MPG details at:

http://cumminsengines.com/assets/pdf/MPG_Secrets_W hitepaper.pdf

DEF (Diesel Exhaust Fluid) ... 2010 EPA Engines

Effective 1/1/2010 Cummins engines utilize a SCR system and Diesel Exhaust Fluid (DEF)

Operating with DEF as simple as maintaining windshield washer solution ... driver get low level warning 350-700 miles before empty ... DEF available at all major truck stops ... no special tools/clothing needed ... DEF user friendly (non-toxic, non-flammable, non-polluting

10-13 gal DEF tank on motorhome ... 2 gal DEF per 100 gal diesel ... 2800-3150 miles per tank ... 2-4 fills per year (less than 30 gal DEF) for typical motorhome application.

High Exhaust Temp (HEST) dash light is just an alert not a call to action by driver.

DPF (diesel particulate filter) dash light reports status of filter loading.

Motorhomes with EPA 2010 engines will have a 'low DEF fluid level" warning ... 350-700 miles warning